

PREMIUM  
— GS —  
MILLWORK

ARCHITECTURAL  
WOOD PRODUCTS

*“Quality is remembered  
long after price is forgotten”*



[WWW.GARDENSTATELUMBER.COM](http://WWW.GARDENSTATELUMBER.COM)



**GARDEN STATE LUMBER** is proud to introduce **GS MILLWORK**. GS Millwork is the nation's premier manufacturer of premium hardwood S4S trimboards and architectural millwork.

*"Quality is not an act, it is a habit"*

## GARDEN STATE LUMBER STOCK S4S BOARD PROGRAM

NOMINAL SIZE	ACTUAL SIZE	POPLAR	RED OAK	WHITE OAK	HARD MAPLE	CHERRY	SAPELE	WALNUT
1 x 2	3/4 x 1-1/2	D12POP	D12OAK	D12WO	D12MA		D12SAP	D12WAL
1 x 3	3/4 x 2-1/2	D13POP	D13OAK	D13WO	D13MA		D13SAP	D13WAL
1 x 4	3/4 x 3-1/2	D14POP	D14OAK	D14WO	D14MA	D14CH	D14SAP	D14WAL
1 x 6	3/4 x 5-1/2	D16POP	D16OAK	D16WO	D16MA	D16CH	D16SAP	D16WAL
1 x 8	3/4 x 7-1/4	D18POP	D18OAK	D18WO	D18MA	D18CH	D18SAP	D18WAL
1 x 10	3/4 x 9-1/4	D110POP	D110OAK	D110WO	D110MA	D110CH	D110SAP	D110WAL
1 x 12	3/4 x 11-1/4	D112POP	D112OAK	D112WO	D112MA	D112CH	D112SAP	D112WAL
5/4 x 4	1-1/16 x 3-1/2	D544POP	D544OAK	D544WO	D544MA		D544SAP	
5/4 x 6	1-1/16 x 5-1/2	D546POP	D546OAK	D546WO	D546MA		D546SAP	
5/4 x 8	1-1/16 x 7-1/4	D548POP	D548OAK	D548WO	D548MA		D548SAP	
5/4 x 10	1-1/16 x 9-1/4	D5410POP	D5410OAK				D5410SAP	
5/4 x 12	1-1/16 x 11-1/4	D5412POP	D5412OAK				D5412SAP	
8/4 x 4	1-1/2 x 3-1/2	D844POP	D844OAK				D844SAP	
8/4 x 6	1-1/2 x 5-1/2	D846POP	D846OAK				D846SAP	
8/4 x 8	1-1/2 x 7-1/4	D848POP	D848OAK				D848SAP	
8/4 x 12	1-1/2 x 11-1/4	D8412POP	D8412OAK				D8412SAP	

*All GS Millwork S4S is precision end trimmed and stamped with length indication. All sizes and species not listed in the chart above can be special ordered (3 weeks or less).*



# Poplar S4S

White to tan in color, straight grained, crisp & versatile, ideal for painting

<b>1x2</b> (3/4 x 1-1/2)	<b>1x3</b> (3/4 x 2-1/2)	<b>1x4</b> (3/4 x 3-1/2)	<b>1x6</b> (3/4 x 5-1/2)	<b>1x8</b> (3/4 x 7-1/4)	<b>1x10</b> (3/4 x 9-1/4)	<b>1x12</b> (3/4 x 11-1/4)
<b>5/4 x 4</b> (1-1/16 x 3-1/2)	<b>5/4 x 6</b> (1-1/16 x 5-1/2)	<b>5/4 x 8</b> (1-1/16 x 7-1/4)	<b>5/4 x 10</b> (1-1/16 x 9-1/4)	<b>5/4 x 12</b> (1-1/16 x 11-1/4)		
<b>8/4 x 4</b> (1-1/2 x 3-1/2)	<b>8/4 x 6</b> (1-1/2 x 5-1/2)	<b>8/4 x 8</b> (1-1/2 x 7-1/4)	<b>8/4 x 12</b> (1-1/2 x 11-1/4)			

**Available Lengths: 8' - 16'**



# Red Oak S4S

Reddish brown in color, tight grained, durable, ideal for finish and stain

<b>1x2</b> (3/4 x 1-1/2)	<b>1x3</b> (3/4 x 2-1/2)	<b>1x4</b> (3/4 x 3-1/2)	<b>1x6</b> (3/4 x 5-1/2)	<b>1x8</b> (3/4 x 7-1/4)	<b>1x10</b> (3/4 x 9-1/4)	<b>1x12</b> (3/4 x 11-1/4)
<b>5/4 x 4</b> (1-1/16 x 3-1/2)	<b>5/4 x 6</b> (1-1/16 x 5-1/2)	<b>5/4 x 8</b> (1-1/16 x 7-1/4)	<b>5/4 x 10</b> (1-1/16 x 9-1/4)	<b>5/4 x 12</b> (1-1/16 x 11-1/4)		
<b>8/4 x 4</b> (1-1/2 x 3-1/2)	<b>8/4 x 6</b> (1-1/2 x 5-1/2)	<b>8/4 x 8</b> (1-1/2 x 7-1/4)	<b>8/4 x 12</b> (1-1/2 x 11-1/4)			

**Available Lengths: 8' - 16'**



# White Oak S4S

Light brown in color, strong, beautiful, rot resistant, finishes and stains exceptionally well

<b>1x2</b> (3/4 x 1-1/2)	<b>1x3</b> (3/4 x 2-1/2)	<b>1x4</b> (3/4 x 3-1/2)	<b>1x6</b> (3/4 x 5-1/2)	<b>1x8</b> (3/4 x 7-1/4)	<b>1x10</b> (3/4 x 9-1/4)	<b>1x12</b> (3/4 x 11-1/4)
<b>5/4 x 4</b> (1-1/16 x 3-1/2)	<b>5/4 x 6</b> (1-1/16 x 5-1/2)	<b>5/4 x 8</b> (1-1/16 x 7-1/4)				

**Available Lengths: 6' - 16' (Heavy 6' - 12', Minimal 13' - 16')**



# Hard Maple S4S

White to pinkish-tan in color, extremely strong and versatile, great for both staining and painting

<b>1x2</b> (3/4 x 1-1/2)	<b>1x3</b> (3/4 x 2-1/2)	<b>1x4</b> (3/4 x 3-1/2)	<b>1x6</b> (3/4 x 5-1/2)	<b>1x8</b> (3/4 x 7-1/4)	<b>1x10</b> (3/4 x 9-1/4)	<b>1x12</b> (3/4 x 11-1/4)
<b>5/4 x 4</b> (1-1/16 x 3-1/2)	<b>5/4 x 6</b> (1-1/16 x 5-1/2)	<b>5/4 x 8</b> (1-1/16 x 7-1/4)				

**Available Lengths: 8' - 16' (Heavy 8' - 12', Minimal 13' - 16')**



# Cherry S4S

Pinkish-brown in color, straight grained, beautiful machining and finishing qualities

<b>1x4</b> (3/4 x 3-1/2)	<b>1x6</b> (3/4 x 5-1/2)	<b>1x8</b> (3/4 x 7-1/4)	<b>1x10</b> (3/4 x 9-1/4)	<b>1x12</b> (3/4 x 11-1/4)
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**Available Lengths: 8' - 16' (Heavy 8' - 12', Occasional 13' - 16')**

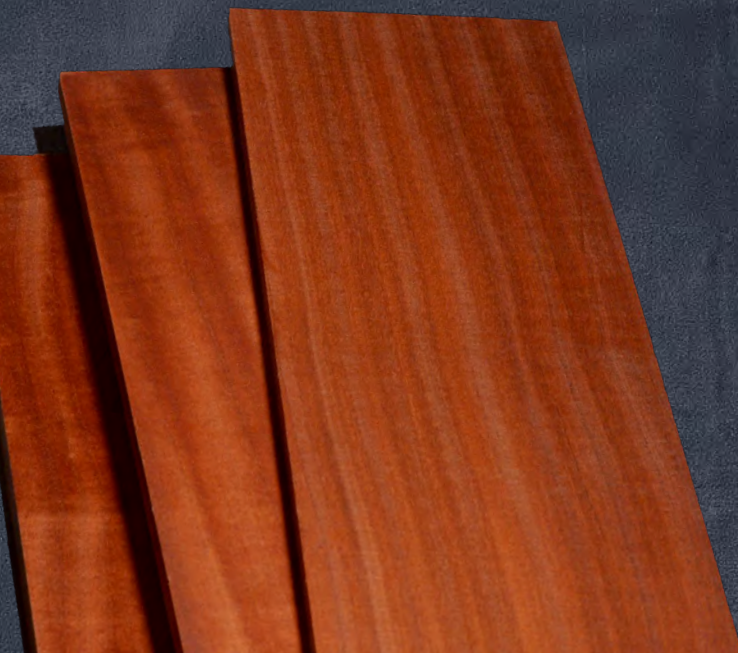


# Sapele S4S

Dark reddish-brown in color, unique grain structure, unmistakable in its beauty, outstanding wood for both interior and exterior applications

<b>1x2</b> (3/4 x 1-1/2)	<b>1x3</b> (3/4 x 2-1/2)	<b>1x4</b> (3/4 x 3-1/2)	<b>1x6</b> (3/4 x 5-1/2)	<b>1x8</b> (3/4 x 7-1/4)	<b>1x10</b> (3/4 x 9-1/4)	<b>1x12</b> (3/4 x 11-1/4)
<b>5/4x4</b> (1-1/16 x 3-1/2)	<b>5/4x6</b> (1-1/16 x 5-1/2)	<b>5/4x8</b> (1-1/16 x 7-1/4)	<b>5/4x10</b> (1-1/16 x 9-1/4)	<b>5/4x12</b> (1-1/16 x 11-1/4)		
<b>8/4x4</b> (1-1/2 x 3-1/2)	<b>8/4x6</b> (1-1/2 x 5-1/2)	<b>8/4x8</b> (1-1/2 x 7-1/4)	<b>8/4x12</b> (1-1/2 x 11-1/4)			

**Available Lengths: 8' - 16'**



# Walnut S4S

Light to dark chocolate brown in color, dense and tight grained, one of the most sought-after wood species, bold and rich when stained or clear coated

<b>1x2</b> (3/4 x 1-1/2)	<b>1x3</b> (3/4 x 2-1/2)	<b>1x4</b> (3/4 x 3-1/2)	<b>1x6</b> (3/4 x 5-1/2)	<b>1x8</b> (3/4 x 7-1/4)	<b>1x10</b> (3/4 x 9-1/4)	<b>1x12</b> (3/4 x 11-1/4)
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**Available Lengths: 6' - 16' (Heavy 6' - 12', Occasional 13' - 16')**



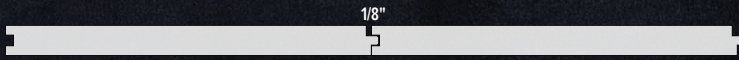


# Tongue & Groove – Nickel Gap

(IN STOCK – 1 WEEK OR LESS)

Solid Poplar *\*primed available on a Quick Ship basis*



NOMINAL SIZE	ACTUAL SIZE	POPLAR	1/8" NICKEL GAP
1 x 6	3/4 x 5-1/2	NG512POP	
1 x 8	3/4 x 7-1/4	NG714POP	
1 x 10	3/4 x 9-1/4	NG914POP	

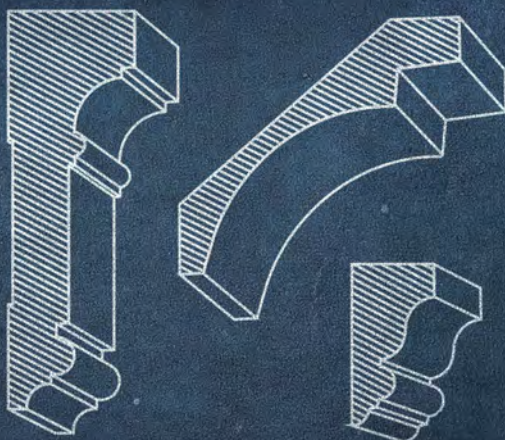
## Custom S4S Capabilities

- Most domestic and import hardwood species
- Solid S4S up to 2" thick and 11-1/2" wide
- Edge glued panels up to 30" wide
- Finish options: Unfinished, Primed, Clear Coated
- Short lead times of 3 weeks or sooner
- No minimum quantity requirements



## Custom Run Mouldings and Millwork

- Most domestic and import hardwood species
- ALL Garden State Lumber patterns available
- Custom patterns up to 11-1/2" wide
- Finish options: Unfinished, Primed, Clear Coated
- In house CAD Design and Toolings
- Short lead times of 3 weeks or sooner
- No minimum quantity requirements



SCALE 1/2" = 1 FT.  
DRAWN BY:  
TRACED BY:  
CHECKED BY:

REVISION 1 2 3  
BY

# Quick Ship Tongue & Groove and Shiplap

(3 WEEKS OR SOONER)

If you're looking for something unique, GS Millwork offers a wide variety of sizes, patterns, species and finishes of tongue & groove & shiplap products with a short lead time. Follow our simple four-step process to select the perfect product for your project.

## 1 Choose Your Product Size

**1x4**  
(3/4 x 3-1/2)

**1x6**  
(3/4 x 5-1/2)

**1x8**  
(3/4 x 7-1/4)

**1x10**  
(3/4 x 9-1/4)

**1x12**  
(3/4 x 11-1/4)

## 2 Choose Your Style/Pattern



**EDGE & CENTER BEAD (ECB)**



*fit detail*



**EDGE BEAD (EB)**



*fit detail*



**V-GROOVE (VG)**



*fit detail*



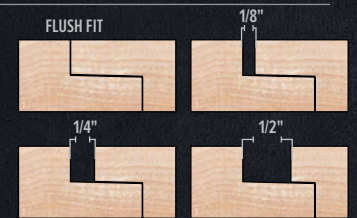
**T&G NICKEL GAP (NG)**



*fit detail*



**6 SHIPLAP (SHIP)**



see the following page for fit detail options

## SHIPLAP GAP OPTIONS *select Flush Fit, 1/8", 1/4", or 1/2" Gap*



FLUSH



1/8" GROOVE



1/4" GROOVE

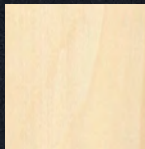


1/2" GROOVE

### 3 Choose Your Wood Species



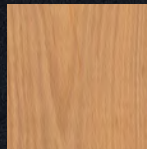
FJ POPLAR\*



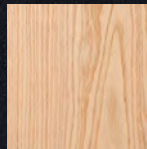
POPLAR



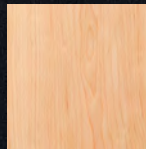
PINE (RADIATA)



RED OAK



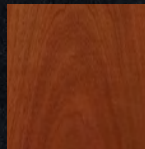
WHITE OAK



MAPLE



CHERRY



SAPELE



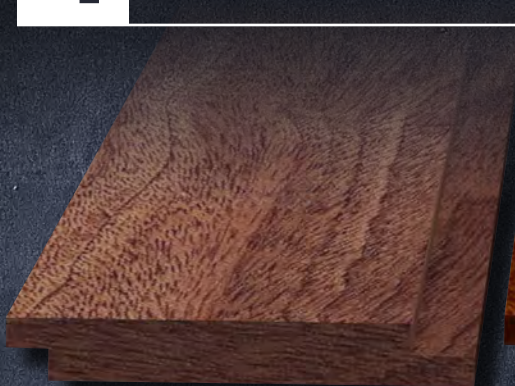
WALNUT

*Length structure varies by species and width selection : 6' and longer on all species (\*16' lengths on FJ Poplar)*

*1x10 and 1x12 subject to availability on the following species: White Oak, Maple, Walnut, and Cherry*

*Additional hardwood species are available in a four week lead time. Please call for price & availability*

### 4 Choose Your Finish



UNFINISHED



CLEAR COAT



PRIMED



## AVAILABLE WOOD SPECIES *for* CUSTOM MOULDINGS & S4S

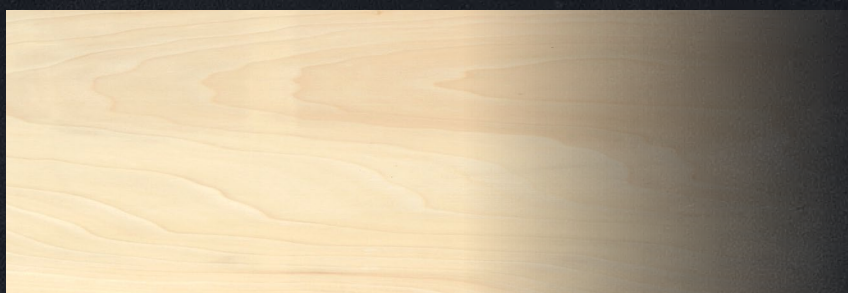


Thickness: 4/4" & 5/4" (up to 1-1/16")

Lengths: 8' & 16'

Widths: up to 11-1/2"

*\*Additional Sizes and length are available on a special order basis (6 week lead time)*

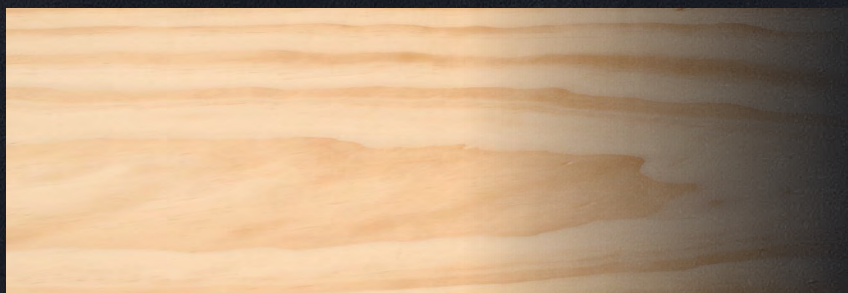


Thickness: 4/4" thru 10/4" (up to 2")

Lengths: 8' - 16'

Widths: up to 11-1/2"

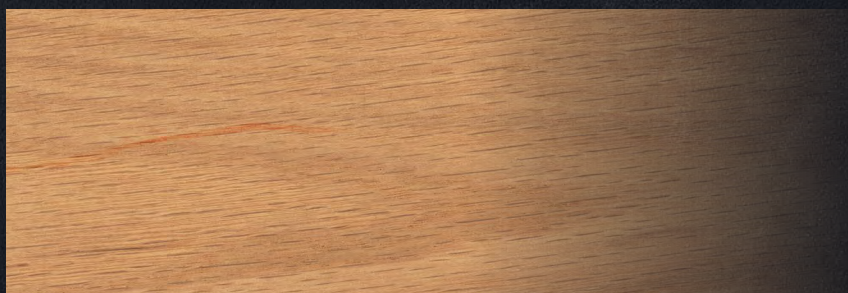
*\*Longer length tallies can be requested at an Up charge*



Thickness: 4/4" thru 6/4" (up to 1-7/16")

Lengths: 8' - 16'

Widths: up to 11-1/2"



Thickness: 4/4" thru 8/4" (up to 1-3/4")

Lengths: 8' - 16'

Widths: up to 11-1/2"



Thickness: 4/4" & 5/4" (up to 1-1/16")

Lengths: 6' - 12' (occasional 13'-16')

Widths: up to 11-1/2"

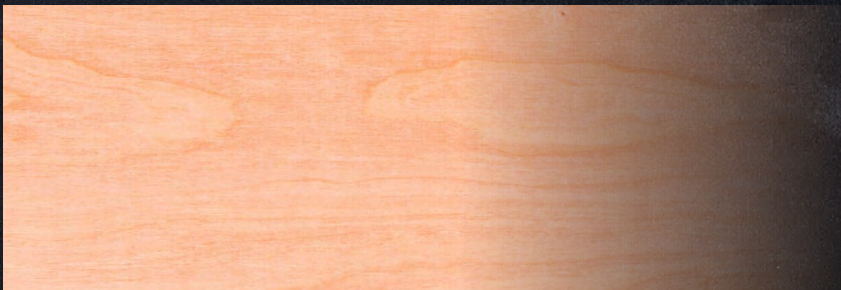
*\*10" and wider are subject to availability*



# AVAILABLE WOOD SPECIES *for* CUSTOM MOULDINGS & S4S

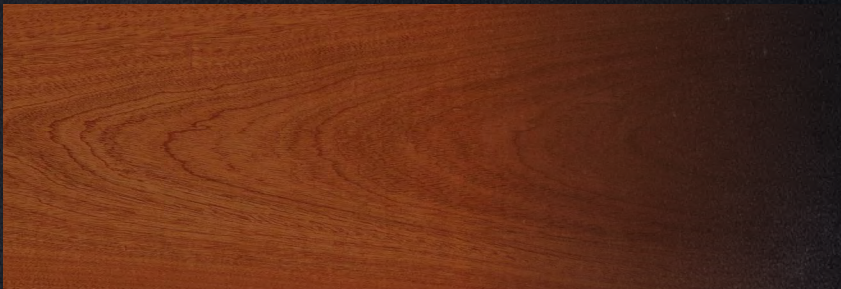


Thickness: 4/4" thru 6/4" (up to 1-7/16")  
Lengths: 8' - 16' (Heavy 8'-12')  
Widths: up to 11-1/2"



Thickness: 4/4" & 5/4" (up to 1-1/16")  
Lengths: 8' & 12' (occasional 13'-16')  
Widths: up to 11-1/2"

*\*Additional Sizes and length are available on a special order basis (5 week lead time)*

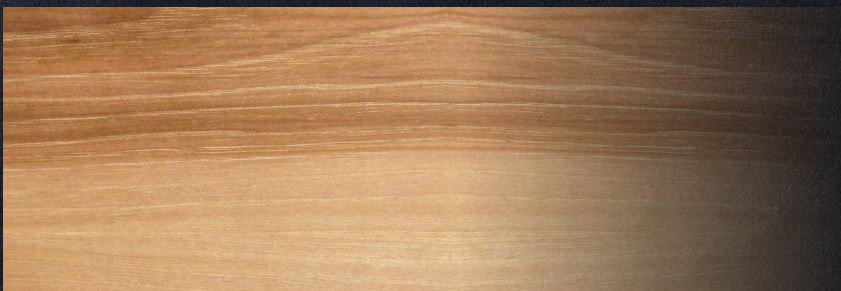


Thickness: 4/4" thru 8/4" (up to 1-3/4")  
Lengths: 8' - 16'  
Widths: up to 11-1/2"



Thickness: 4/4" & 5/4" (up to 1-1/16")  
Lengths: 6' - 12' (occasional 13'-16')  
Widths: up to 11-1/2"

*\*10" and wider are subject to availability*



**Additional Species and width / length specifications are available upon request. Longer lead times may apply**

# HARDWOODS

## COLLECTION

QUICK SHIP 3 WEEKS OR SOONER

### Crowns



**UC31H**

3/4 x 3-3/4



**UC41H**

3/4 x 4-5/8



**COV412H**

1-1/16 x 4-1/2



**CRW2H**

11/16 x 2

**L8010H**

3/4 x 2-1/2

**L8009H**

11/16 x 3-1/2

**8013H**

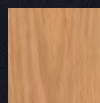
11/16 x 4-1/2

**8027H**

11/16 x 5-1/4



POPLAR



OAK



MAPLE



CHERRY



SAPELE

## QUICK SHIP PROGRAM:

- The profiles depicted on the following pages are available in 3 weeks or sooner.
- Poplar • Red Oak • Maple • Cherry • Sapele (Mahogany)
- No minimum quantities required

## CUSTOM RUN PROGRAM:

- **All Garden State Lumber Moulding Profiles** can be custom run in most hardwood and softwood species
- 4 week lead time or sooner
- No minimum quantities required



## Solid Crowns



*Profiles are available in 3 weeks or sooner. Custom runs are available in 4 weeks or sooner.*

# HARDWOODS

## COLLECTION

QUICK SHIP 3 WEEKS OR SOONER



**BB5H**

3/4 x 5

**BB7H**

3/4 x 7

### Bases

**BB458H**

11/16 x 4-5/8

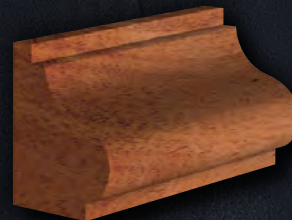


**8712H**

11/16 x 3-1/2



### Base Caps



**BC78H**

11/16 x 7/8



**WM164H**

11/16 x 1-1/8

**LWM163H**

11/16 x 1-5/8



**8412H**

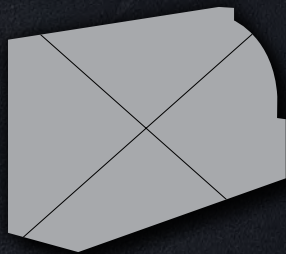
11/16 x 1-3/8



**8416H**

11/16 x 1-5/8

### Shoe/Floor Mouldings



**SH1H**

1/2 x 1



**SH78H**

1/2 x 7/8



**8423H**

1/2 x 3/4

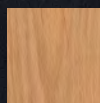


**8422H**

1/2 x 3/4



POPLAR



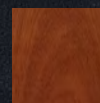
OAK



MAPLE



CHERRY



SAPELE

# Casings



**GS419H**

1-1/16 x 4-1/2



**WC1H**

1-1/16 x 3-5/8



**B8746H**

11/16 x 3-5/8



**GS119H**

7/8 x 3-1/2



**L8753H**

11/16 x 3-1/2



**LWM445H**

13/16 x 3-3/8



**8753H**

11/16 x 2-1/2



**WM376H**

13/16 x 2-3/8

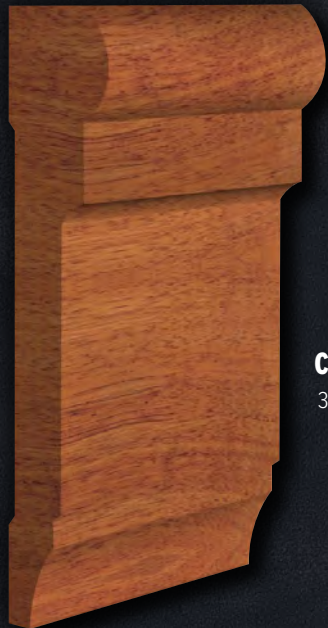
*Profiles are available in 3 weeks or sooner. Custom runs are available in 4 weeks or sooner.*

# HARDWOODS

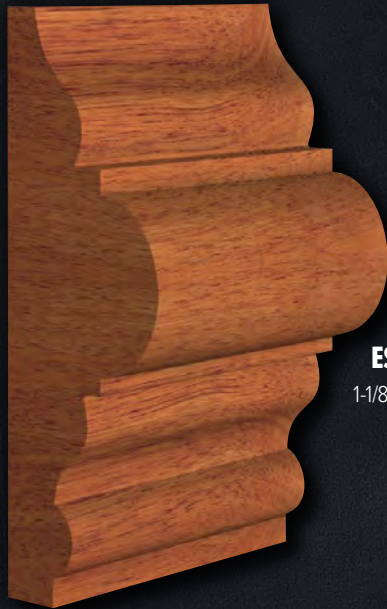
## COLLECTION

QUICK SHIP 3 WEEKS OR SOONER

### Chair Rails



**CR314H**  
3/4 x 3-1/4



**ES7H**  
1-1/8 x 3-1/8



**LWM297H**  
3/4 x 2-3/4

### Nose & Coves



**8575H**  
3/8 x 1/2

**8577H**  
5/8 x 3/4

**8578H**  
11/16 x 1-1/8

### Quarter Rounds



**8063H**  
1/2 x 1/2

**8065H**  
3/4 x 3/4

### Coves



**WP101H**  
1/2 x 1/2

**WM93H**  
3/4 x 3/4

**8024H**  
9/16 x 1-5/8

**CV278H**  
13/16 x 2-7/8

### Half Rounds



**HR12H**  
1/4 x 1/2

**HR34H**  
3/8 x 3/4

**HR1H**  
1/2 x 1

**HR15H**  
3/4 x 1-1/2

**HR2H**  
1 x 2

**HR3H**  
1-1/2 x 3

### Flat Stools

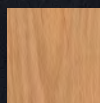


**FS312H**  
1 x 3-1/2

**F1021H**  
1 x 5-1/2



POPLAR



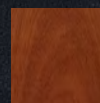
OAK



MAPLE



CHERRY



SAPELE



# Panel Mouldings



**LWM135H**  
3/8 x 7/8



**WM130H**  
7/16 x 1-1/8



**LWM133H**  
3/4 x 1-1/2



**PL2H**  
11/16 x 2



**RPL34H**  
3/4 x 1-13/16



**RPL214H**  
13/16 x 2-1/4



**PLP312H**  
1-3/16 x 3-1/2

# Stop Mouldings



**G8090H**  
3/8 x 2-1/2



**D8090H**  
3/8" x 1-3/8

# CUSTOM ARCHES

& Architectural Accents

## ARCH CASINGS

- Available in Primed MDF, PVC, most hardwood species
- 3/16" Reveal will be added to all supplied measurements & templates
- Reveal can be adjusted upon specification
- Most casings for Andersen units can be manufactured by Andersen unit number

## ELLIPTICALS

SHOWN: ES1 EASTERN WHITE PINE

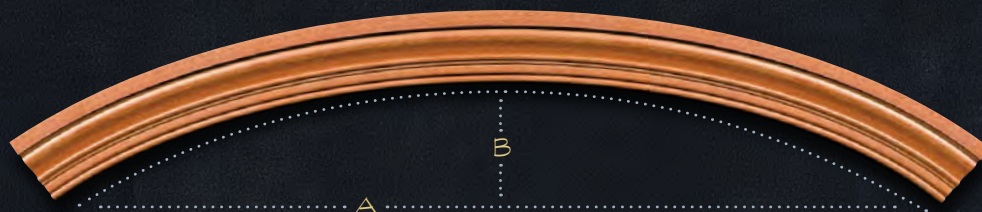


*Measurement Required:* A Measurement Only – Inside Width Jamb to Jamb

Elliptical units require a template of the jamb supplied on Red Rosin paper, Tyvek, or any flat surface durable paper (cardboard templates tend to lose the measurement accuracy required once folded). A measurement must be supplied with template to ensure accuracy of finished product.

## EYEBROWS / ARCHES

SHOWN: GS419 IN AMERICAN CHERRY



*Measurements Required:*

A Measurement - Unit Width/Inside Jamb to Jamb

B Measurement - Chord Height to Inside of Jamb

WWW.GSMILLWORK.COM

NORTHEAST REGION:  
PHONE: (800)526-4708

SOUTHEAST REGION:  
PHONE: (800)296-0288



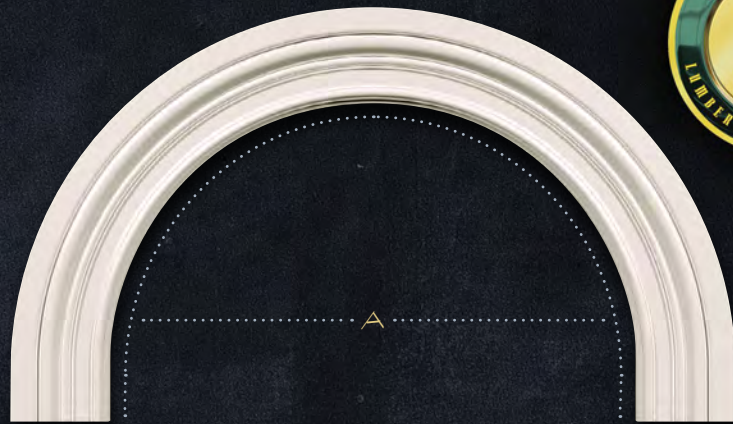


## HALF ROUNDS

SHOWN: PL458 PRIMED MDF

*Measurements Required:*

- A Measurement Only -  
Inside Jamb To Jamb



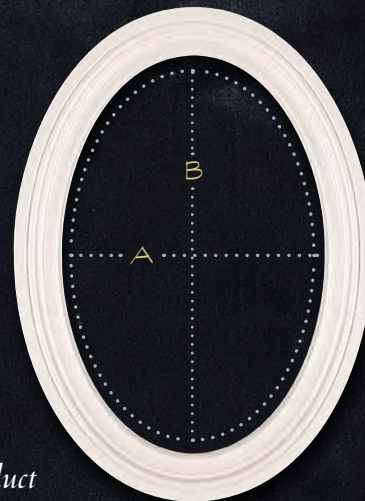
## OVALS

SHOWN: ES1 IN PVC

*Measurements Required:*

- A Measurement - Unit Width  
Inside Jamb to Jamb
- B Measurement - Unit Height  
Inside Jamb to Jamb

TEMPLATE  
REQUIRED



*\* All our milled PVC Arches will have a factory applied bonding primer to obtain a smooth finished product*

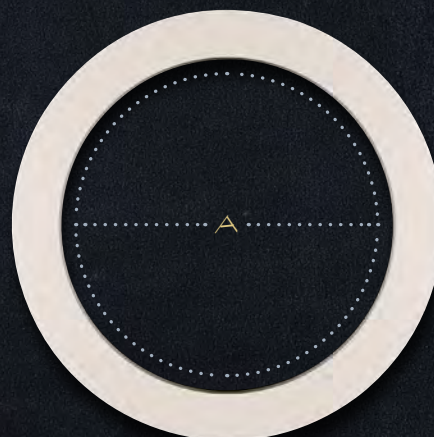
Oval units require a template of the jamb supplied on Red Rosin paper, Tyvek, or any flat surface durable paper (cardboard templates tend to lose the measurement accuracy required once folded). A and B measurements must be supplied with template to ensure accuracy of finished product.

## FULL ROUNDS

SHOWN: 5/4 X 4 (1" X 3-1/2") PVC

*Measurements Required:*

- A Measurement Only -  
Unit Width/Inside Jamb to Jamb (diameter)



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